

IS VANADIUM ENERGY STORAGE USED IN INDUSTRY



Are vanadium batteries sustainable? Studies have shown that vanadium batteries can be a sustainable solution. When we can create huge stores of energy to access as required, we will be liberated from the need to maintain rapidly-accessible energy generation such as coal or gas.



What has changed in the vanadium industry? However, much has changed in the vanadium industry due to regulations increasing the demand for high-strength steel[2,3,4], the emergence of vanadium redox flow batteries (VRFB) as a strong competitor in grid-level energy storage [5,6,7], and the identification of vanadium as a critical material by multiple nations [8,9,10,11].



Why is vanadium a problem? However, as the grid becomes increasingly dominated by renewables, more and more flow batteries will be needed to provide long-duration storage. Demand for vanadium will grow, and that will be a problem. ??? Vanadium is found around the world but in dilute amounts, and extracting it is difficult, ??? says Rodby.



Is vanadium a critical metal for strategic energy technologies? No wonder then that the EU considers vanadium a critical metal for strategic energy technologies. The metal is mined, and supplies are currently dominated by China, South Africa, Russia and the US. Vanadium has a medium risk of supply shortage and a high political risk.



Why is vanadium important? In turn this would increase fuel security and cut CO₂ emissions, helping to meet agreed emissions targets. No wonder then that the EU considers vanadium a critical metal for strategic energy technologies. The metal is mined, and supplies are currently dominated by China, South Africa, Russia and the US.

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Could vanadium be a key part of the renewables Revolution? An unheralded metal could become a crucial part of the renewables revolution. Vanadium is used in new batteries which can store large amounts of energy almost indefinitely, perfect for remote wind or solar farms. And what???s more there is loads of the stuff simply lying around in industrial dumps.



Vanadium redox batteries are used in a variety of applications, each benefiting from their unique characteristics: Grid Energy Storage: VRBs provide large-scale energy storage for grid stabilization, load leveling, and peak shaving, enhancing grid reliability and efficiency.



Currently, lithium-ion batteries are the most popular form of energy storage. They are used in all sorts of devices including phones, laptops, and electric vehicles (EVs). Chargers offer an ideal way to get a foot in the industry as using vanadium batteries to power the vehicles themselves poses a bigger hurdle. "Because of their low

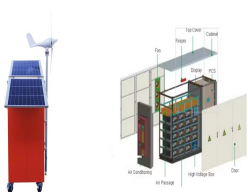


Vanadium primary producers and co-producers looking to feed battery industry. About 80% of the vanadium used worldwide in industries like steel, aerospace, speciality chemicals and latterly VRFBs comes from co-producers like US Vanadium and other players mostly in China and Russia.



Energy is essential in our daily lives to increase human development, which leads to economic growth and productivity. In recent national development plans and policies, numerous nations have prioritized sustainable energy storage. To promote sustainable energy use, energy storage systems are being deployed to store excess energy generated from ???

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China Vanadium Energy Storage - vanadium redox flow battery energy storage equipment manufacturing project 1GW/year Baicheng, Jilin Province Weili Energy - Vanadium Battery Industrial Park Leshan, Sichuan EVERFLOW - 5GW flow battery whole industry chain project 5GW Jiuyuan District, Baotou City



The agreement, signed on 10 September, marks Pangang's entry into the energy storage industry, which will accelerate comprehensive utilisation of vanadium resources in the Panzhihua region and promote the upgrading of the vanadium industry. Market participants estimate around 9.25t of vanadium pentoxide is used in each MWh of vanadium



Vanadium redox flow battery (VRFB) technology is a leading energy storage option. Although lithium-ion (Li-ion) still leads the industry in deployed capacity, VRFBs offer new capabilities that enable a new wave of industry growth. Flow batteries are durable and have a long lifespan, low operating costs, safe



- Increase fiscal funding support for major projects, innovation platforms, and characteristic parks in the vanadium battery storage industry. - Strengthen the guarantee of essential resources such as land and energy use, and actively promote the construction of major pilot demonstration projects.



A renewable energy storage technology known as the vanadium redox flow battery "VRFB", was invented in 1985 by Maria Skyllas-Kazacos and her team at the University of New South Wales, and represents a compelling green application for vanadium in the future. The first wide-scale use of vanadium in the industry was in 1905 when Henry Ford

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A review of the vanadium production processes and industry was published in 2003 [1]. However, much has changed in the vanadium industry due to regulations increasing the demand for high-strength steel [2,3,4], the emergence of vanadium redox flow batteries (VRFB) as a strong competitor in grid-level energy storage [5,6,7], and the identification of vanadium ???



Image: VRB Energy. The vanadium redox flow battery (VRFB) industry is poised for significant growth in the coming years, equal to nearly 33GWh a year of deployments by 2030, according to new forecasting. Vanadium industry trade group Vanitec has commissioned Guidehouse Insights to undertake independent analysis of the VRFB energy storage sector.



In 2024, the planned investments in the flow battery industry are expected to exceed 33.7 billion RMB, with a production capacity target of 48 GWh. November 2023, CNNP Rich Energy New Procurement: This tender again sought 1GWh of vanadium flow battery energy storage systems, with more refined unit pricing as low as 2.46 RMB/Wh. March 2024,



Scotland's Central Belt could soon be at the forefront of vanadium flow battery energy storage manufacturing in the UK. Vanadium is currently most commonly used in the steelmaking industry, but



The Energy Storage Committee of Vanitec (ESC) will report to the Vanitec Market Development Committee (MDC) and will oversee developments in the energy industry market for vanadium. Its focus will be on identifying the future global vanadium supply and demand, the quality required and OH& S guidelines surrounding electrolyte production and

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Bushveld Energy participates in the global value chain for energy storage through the supply of vanadium mined by the group, electrolytes that will be produced by the group, and investments in battery companies and manufacturing.. The energy sector is undergoing a fundamental transition ??? both in the extent of electrification and the advent of renewable energy.



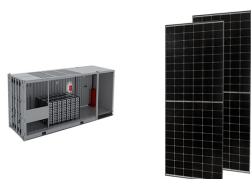
Many vanadium industry stakeholders see VRFBs as a major source of new demand for the metal that has traditionally been used in steel alloys," states Mikhail Nikomarov, Chairman of the Vanitec Energy Storage Committee (ESC) and CEO of Bushveld Energy.



While the majority of current vanadium demand remains underwritten by the steel industry, as an additive to strengthen various grades of steel, a growing segment for vanadium demand is opening up for its use in vanadium redox flow batteries (VRFBs) ??? large-scale, long-duration battery storage systems, which are aimed at supporting large, utility and commercial ???



Unlike gold, silver or aluminium, it's not an easily relatable metal to most people, being neither precious (currency/jewellery), or instantly recognisable (foil for culinary use). However, to those who work in the steel industry, and increasingly those in the energy industry, vanadium is highly significant.



With the expanding market share of renewable energy, research, development, and engineering demonstrations of vanadium flow battery energy storage systems are continuously advancing. For instance, Wuhan NARI's independently developed vanadium flow battery products have been widely used in various domestic demonstration projects.

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It's main use however is in steel ??? adding just one kilogram of vanadium to a tonne of steel doubles the strength of the steel. Vanadium steel accounts for well over 90% of vanadium demand. This could change though as vanadium and the technologies that use it will become vital for energy storage in the coming years.



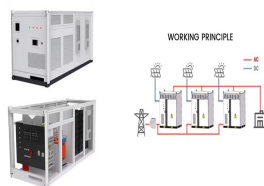
The VRFBs are used mainly in renewable energy storage where the energy density is not of prime importance and long lifespan and relative safety are required. Should shortage of high purity vanadium feedstock for VRFBs occur, other existing and developing technologies would become potential substitutes (Simandl et al. Citation 2021); however



The battery will be used to provide energy as part of the Australian Renewable Energy Agency (ARENA) funded H2Xport project at Queensland University of Technology (QUT) for use in their renewable hydrogen plant project that started in 2018 as a way to research hydrogen as a future energy carrier. "The vanadium flow battery technology promises



Vanadium Markets ??? Energy Storage Unique characteristics of Vanadium Redox Flow Batteries (VRFBs) Flow battery technology is well established and at commercial deployment status VRFBs provide a way to store and re-supply renewable energy. Their very high capacity is ideal for large-scale energy storage applications,



And the ministry of industry and information technology in August specifically mentioned vanadium redox flow batteries as part of its initiative to promote the development of mass energy storage. "We constantly hear of cases of spontaneous combustion of lithium batteries, which account for almost 90% of battery energy storage explosions," a

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Outside of the steel industry, vanadium-based compounds also have wide applications in many other fields, for example, as catalysts for sulfuric acid industry, as colorants for glass and ceramic industry, and as electrolytes for vanadium redox flow batteries (VRFBs) for large-scale energy storage [6, 8].



Source: "Energy Storage System Safety: Vanadium Redox Flow Vs. Lithium-Ion," June 2017, Energy Response Solutions, Inc., energyresponsesolutions.com; industry Source: Lazard's Levelised cost of Energy Storage Analysis ???Version 3.0 (November 2017); Bushveld Energy 0,05 0,1 0,15 0,2 0,25 0,3 0,35 0,4 Peaker replacement Distribution



Vanadium, Steel production, Energy storage, Vanadium redox flow batteries, Catalysis, Vanadium haloperoxidases, Sustainability. According to industry reports, the addition of just 0.15% vanadium to steel can increase its strength by up to 100%. This exceptional improvement in mechanical properties has revolutionized industries that require

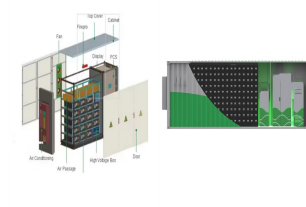


There have even been discussions within the vanadium storage industry in terms of renting vanadium pentoxide electrolytes, rather than selling them. "Because the electrolyte degrades so little. It is potentially one way of reducing the cost of vanadium redox flow energy storage," says McGregor.



Looking at newer applications, there is a tremendous potential for vanadium in energy storage applications, both in front and behind the meter. the utilization of vanadium in the steel industry allows for the ongoing development of infrastructure in the developing world to support economic development in the most efficient manner possible

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According to statistics from Vanitec, the global not-for-profit vanadium industry organisation, energy storage became the second-largest consumer of vanadium in 2022 for the first time, surpassing chemicals & catalysts, and titanium alloys. The increased use of vanadium in energy storage is driven by increased consumption of vanadium in